

STAMPING

COIL-FEED & PUNCH PRESS

STAMPING – COIL FEED

Steel Craft offers the latest technology in Metal Stamping. Three AIDA Coil Feeders are equipped with Dallas Feed Lines and Coil Feeders for speed and efficiency. Change plates are utilized for Fast Changeovers. Tonnage monitoring protects sensors and tools leading to longer tool life. Systems use short feed and part out detection sensors.

Result

- Cost effective, consistent, and high quality parts.

Coil Line Stamping Presses High Speed/Quantity Production

AIDA NC2-200

- Tonnage = 220
- Slide Area 73x25
- STR/MIN = 35 - 70
- Coil 24 x 10000lbs

AIDA NC1-200

- Tonnage = 220
- Slide Area 35x26
- STR/MIN = 35 - 70
- Coil 18 x 6000lbs

AIDA NC2-250

- Tonnage = 275
- Slide Area 83x28
- STR/MIN = 20 - 35
- Coil 24 x 10000lbs



PUNCH PRESSES

HAMILTON

- Tonnage = 500
- Bed Size = 51 X 72

BLISS 7D

- Tonnage = 180
- Bed Size = 38 X 71

MINSTER

- Tonnage = 150
- Bed Size = 24 X 34

TOLEDO

- Tonnage = 130
- Bed Size = 35 X 58

NIAGARA

- Tonnage = 150

Additional Misc. Presses

WHITNEY

- Fabricator
- Tonnage = 50
- Single Stroke

HAEGER (3)

- Press type nut and stud installer
- Auto Feed

MECHANICAL RIVET MACHINE (2)

- Feeder



Value Added Contract Manufacturing